

# Overview of UV LEDs and How They Fit in a Wastewater Facility

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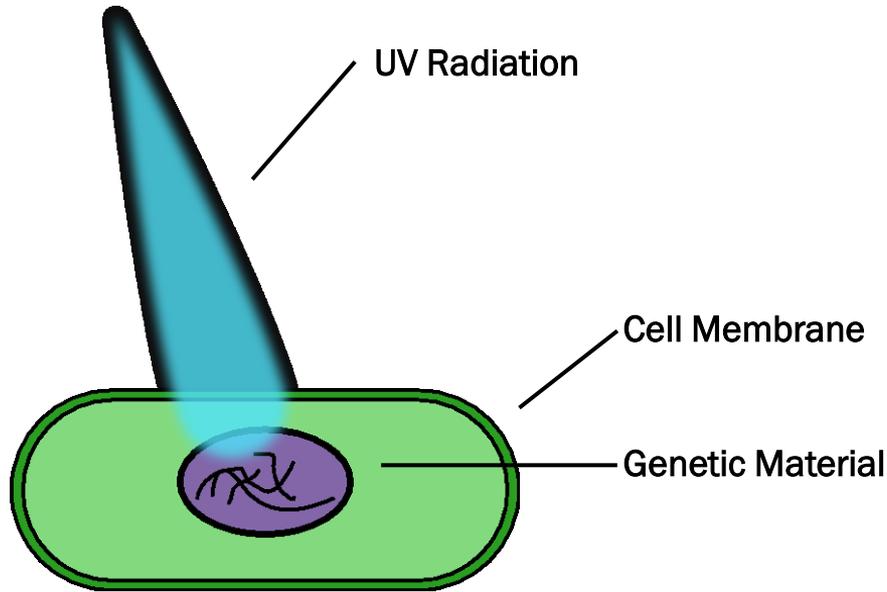
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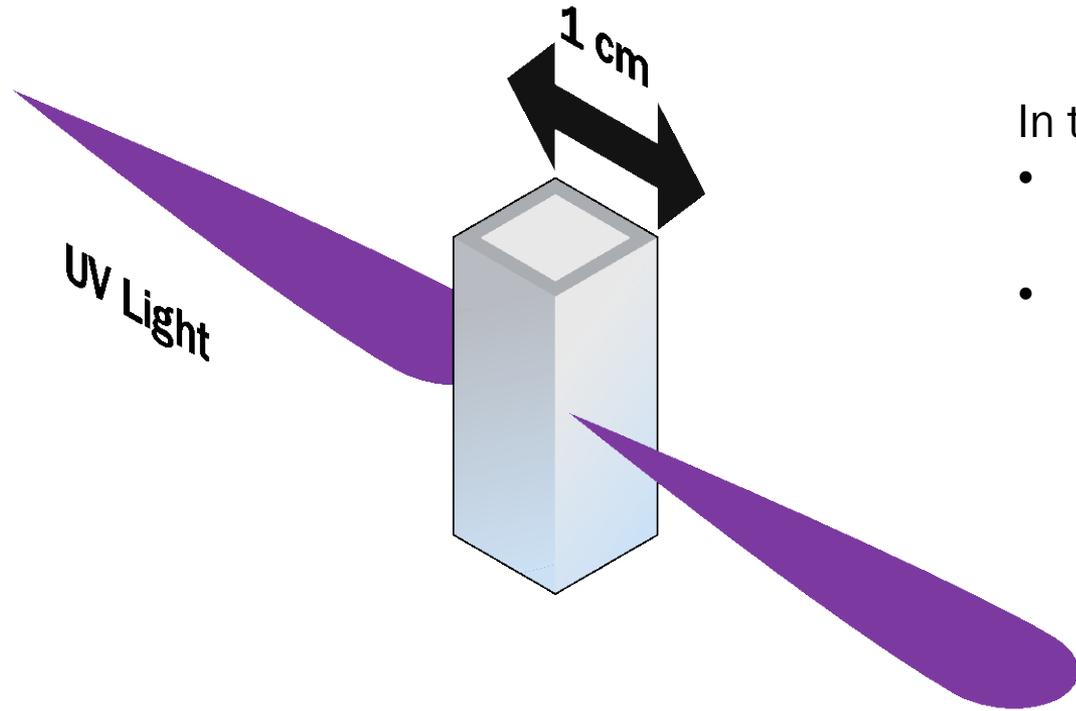
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# UV Disinfection Mechanisms



- The DNA / RNA of your target microbe absorbs UV light
- The DNA / RNA is physically changed after getting hit with UV light
- Physical changes to DNA / RNA makes it impossible for the microbe to reproduce anymore

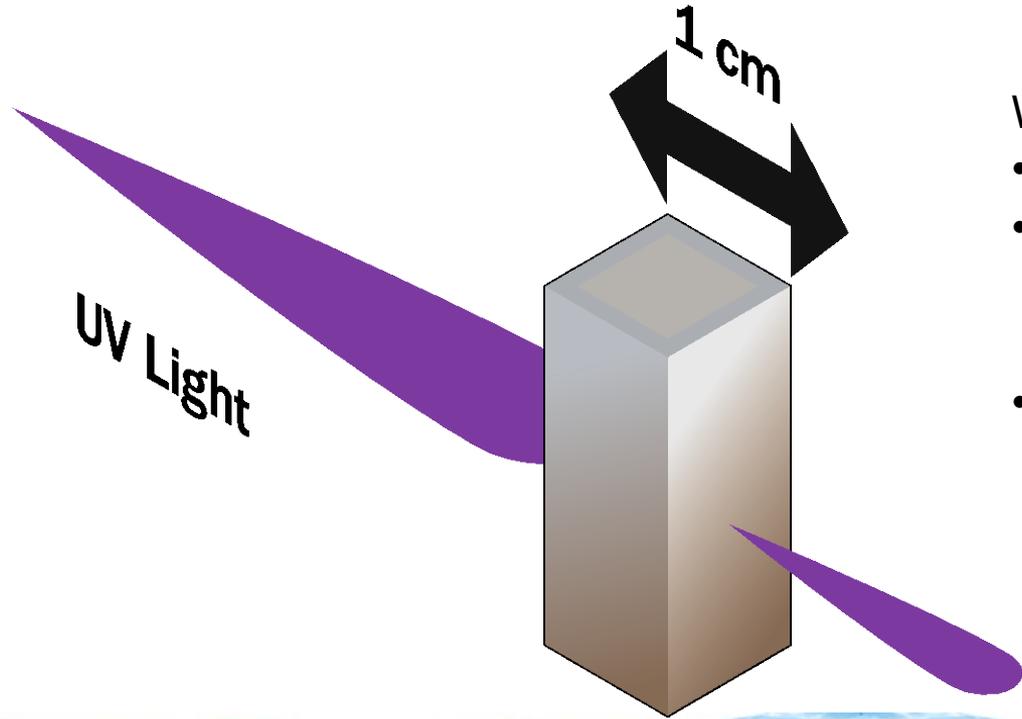
# How Do We Calculate UV Dose?



In the lab

- Shine 254nm UV light through our sampler
- Zero the device using completely clear water

# How Do We Calculate UV Dose?

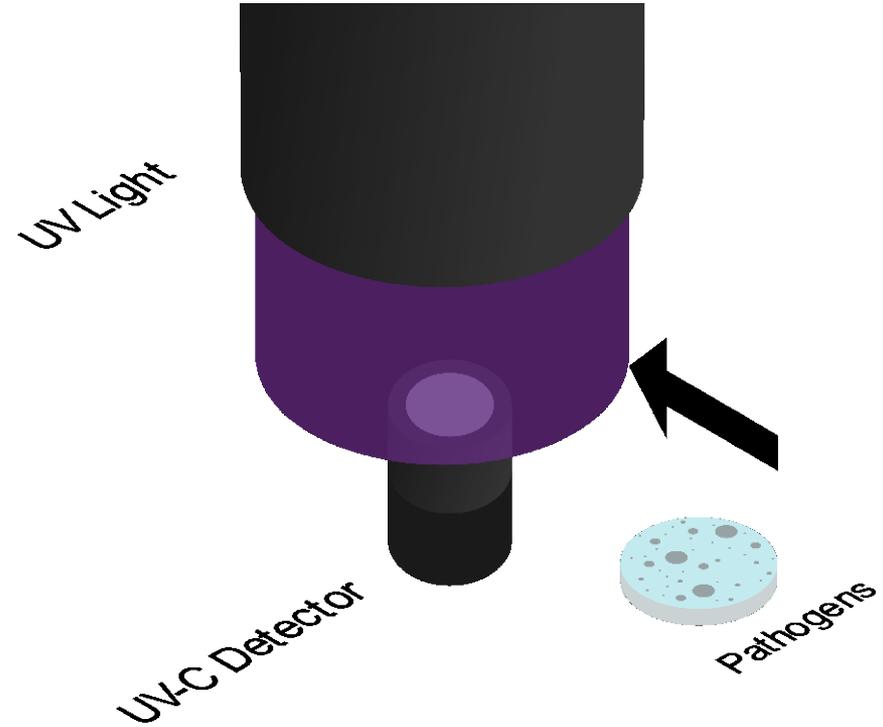


With a real sample

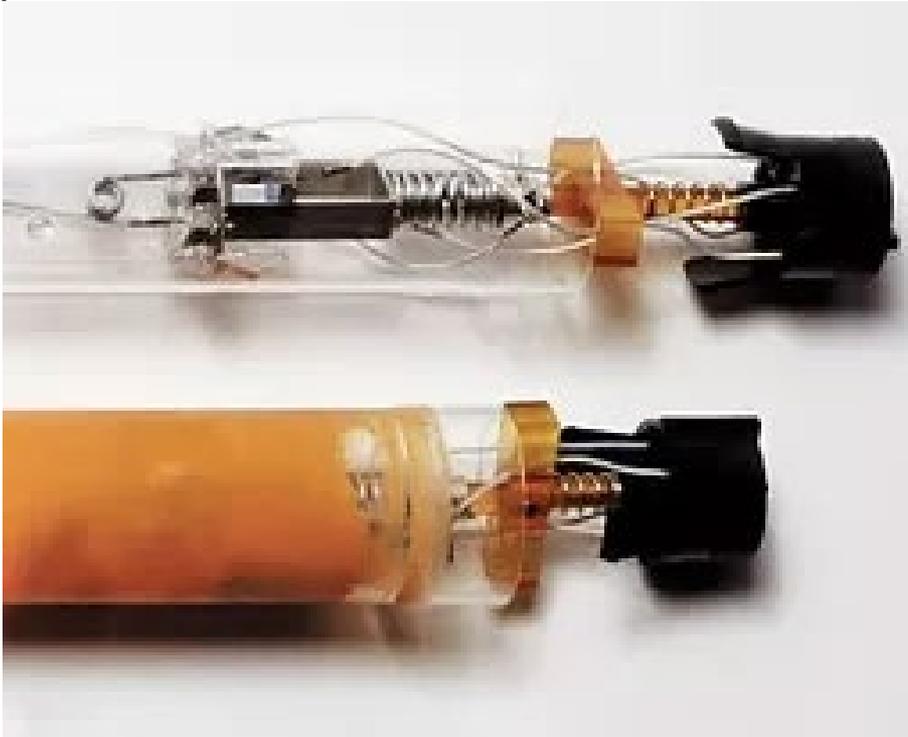
- Add wastewater to the vial
- The device will measure the difference in the light that can get through the wastewater
- This value is then used along with the brightness of the LEDs / UV bulb to calculate dose

# UV Disinfection Mechanisms

- UV exposed samples can then be measured to see what pathogens are still able to reproduce and make someone sick
- Conventional UV shines light at 254nm whereas LEDs can be customized for output
  - Customization may lead to improved performance and designing reactors for specific locations

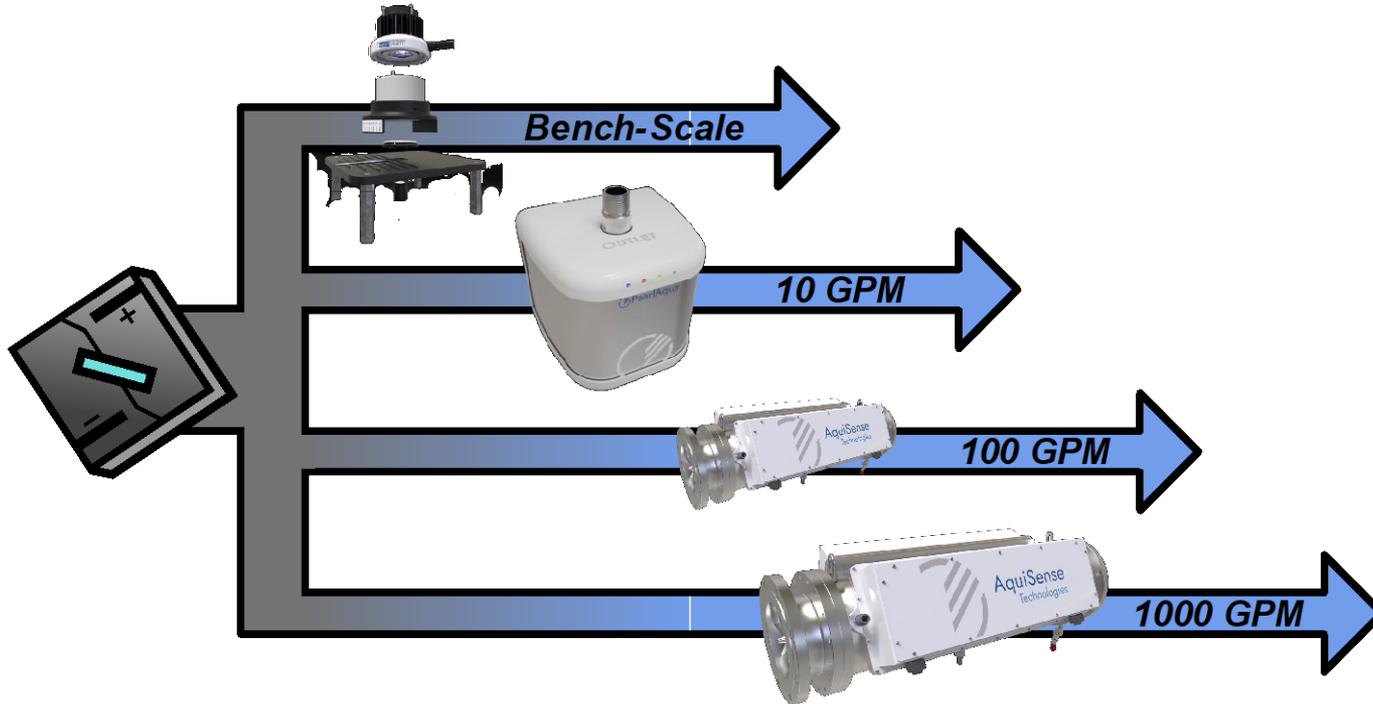


# Municipal UV Disinfection

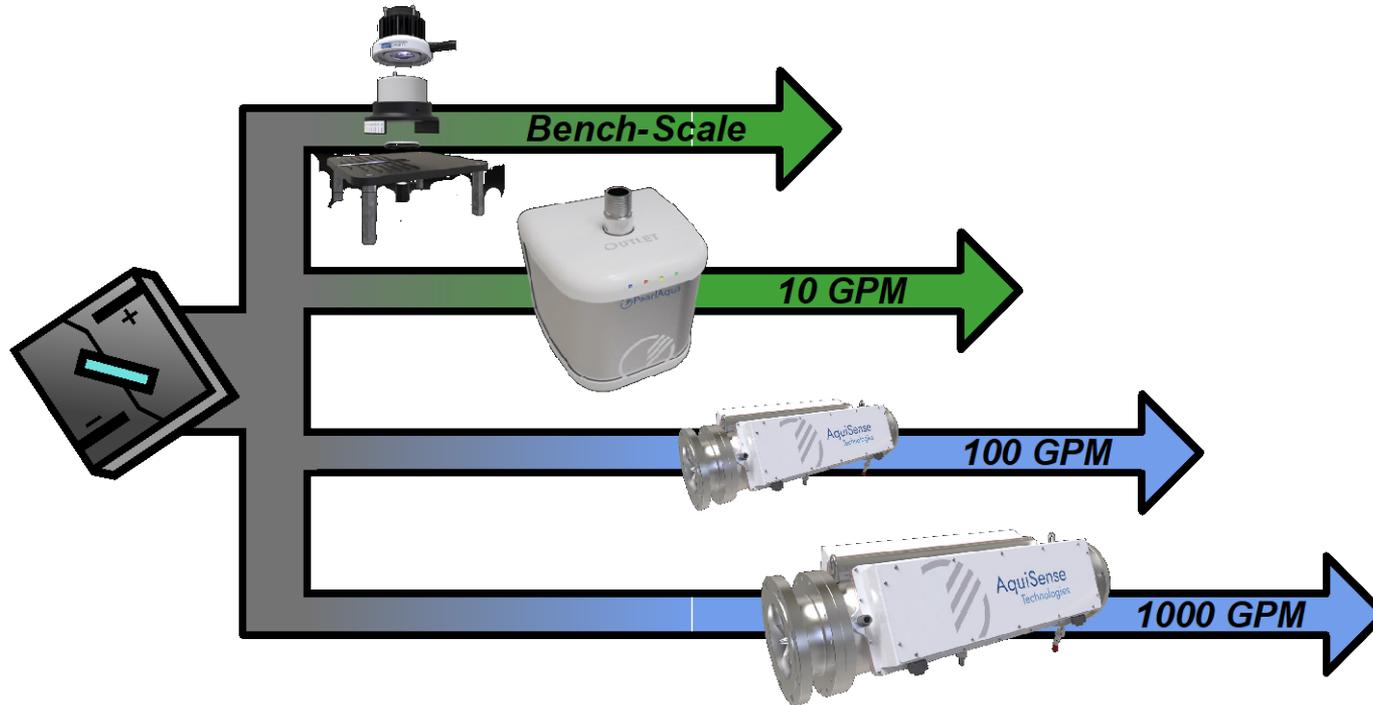


- Conventional lamps get hot on the surface which causes multiple issues
  - Heat on the surface speeds up fouling
  - Reactors need to maintain a minimum flow rate in order to keep lamps cold enough to prevent damage
- Some systems have multiple moving parts that are tough to clean once fouled
- Some facilities experience breakage of lamps which can lead to an unintentional release of toxic mercury

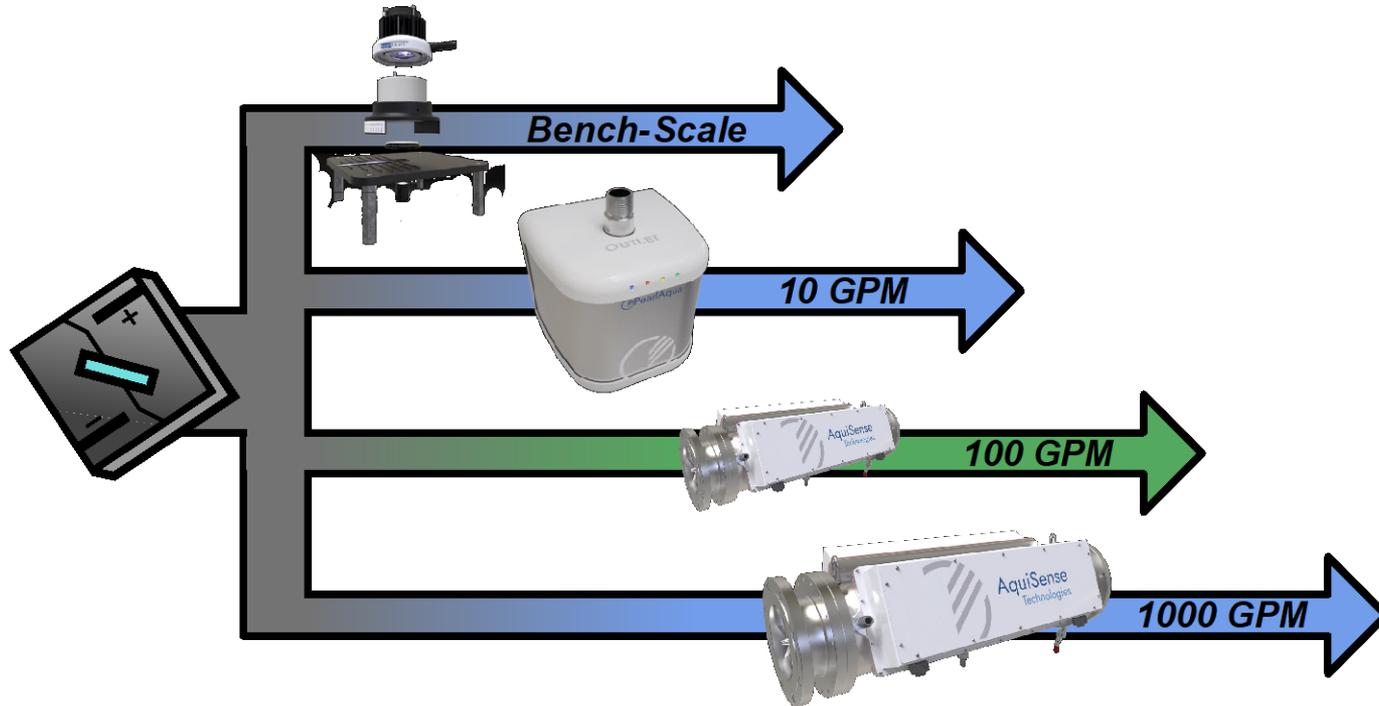
# UV Disinfection Scales



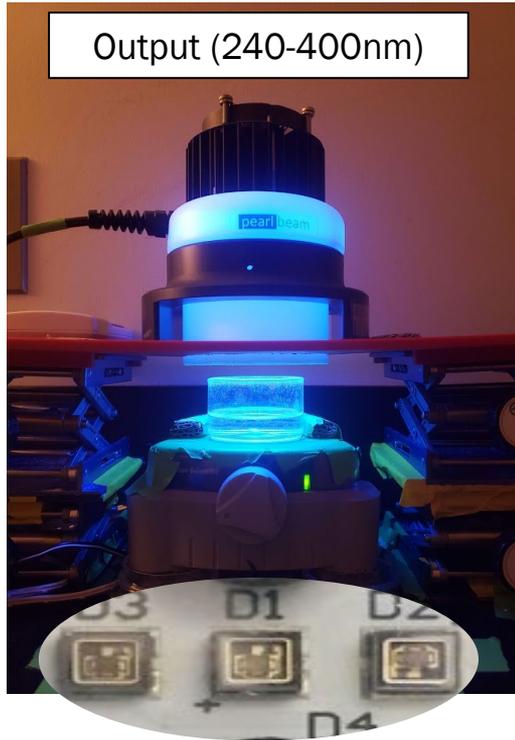
# UV Disinfection Scales



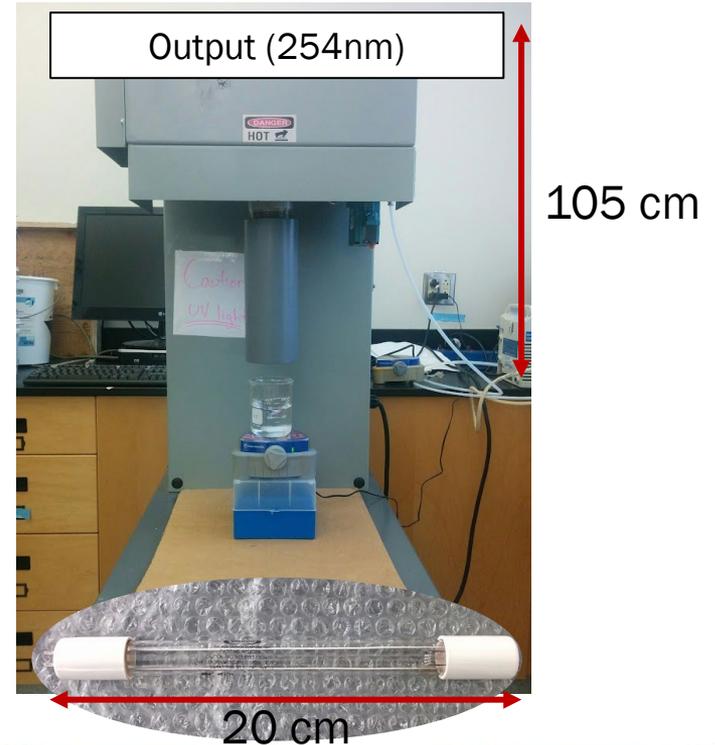
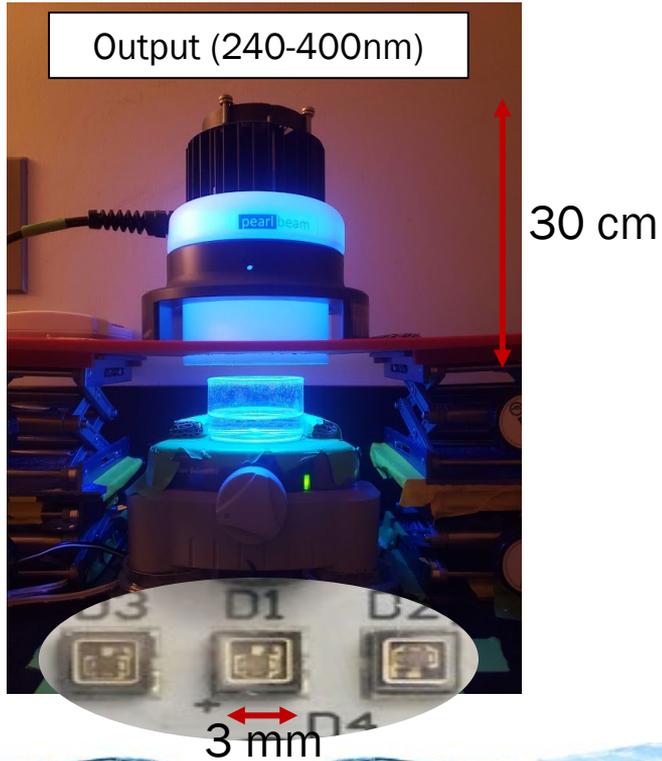
# UV Disinfection Scales



# How Do We Understand UV LED Disinfection?



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# How to Assess Full-Scale Wastewater Systems?

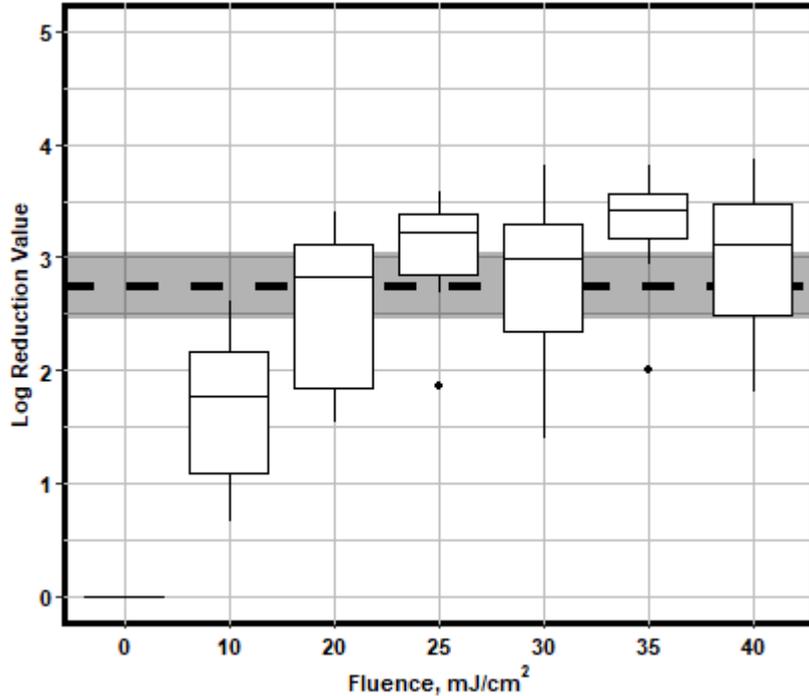
Sample Before UV



Sample After UV



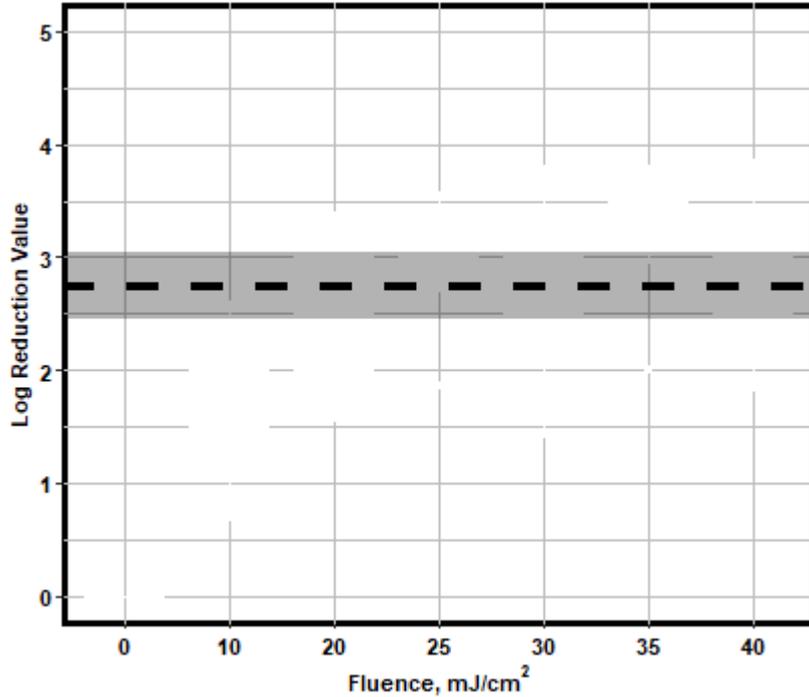
# UV Audits for Disinfection Performance



UV audits can determine:

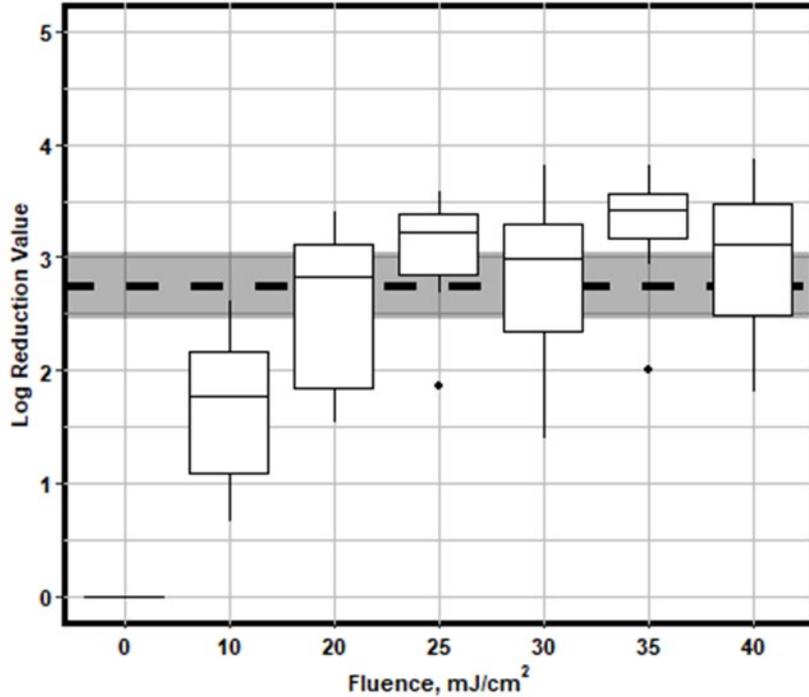
- Minimum fluence achieved
- Required dose for specific target reduction
- The upper limit of treatment

# UV Audits for Disinfection Performance



Plant performance  
mean and 95% CI

# UV Audits for Disinfection Performance

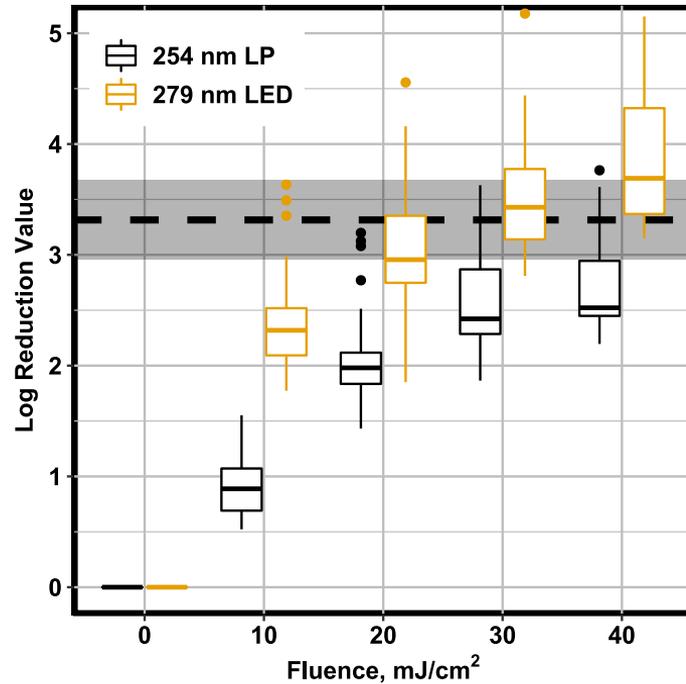


Plant performance  
mean and 95% CI



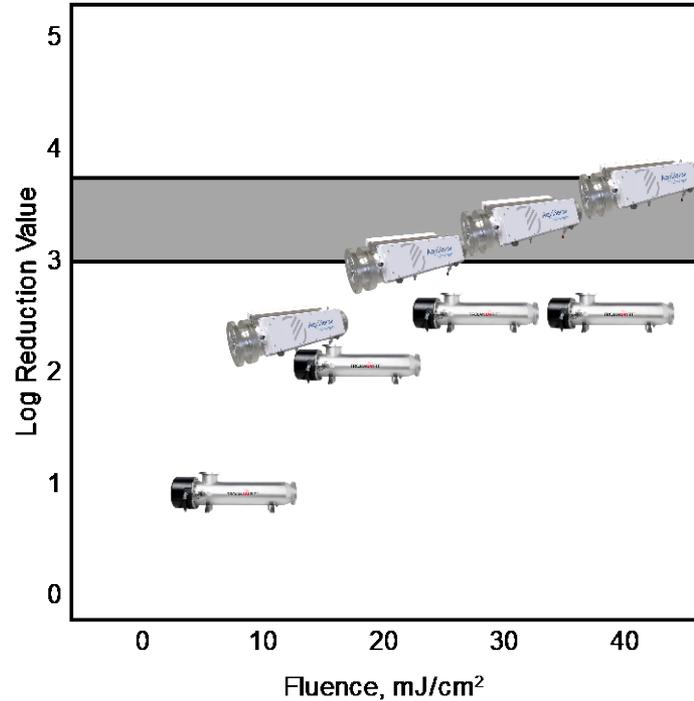
Bench-scale treatment  
median and IQR

# UV Audits to Assess UV LED Technologies?



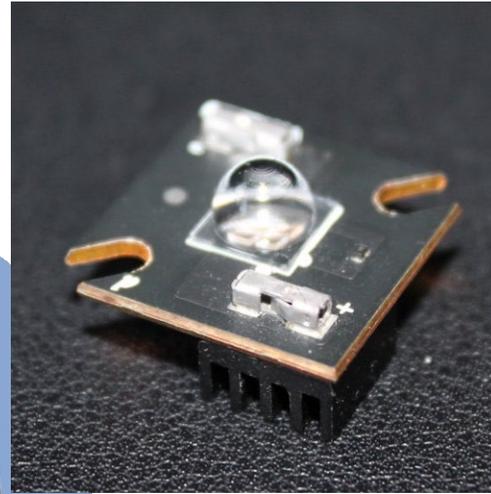
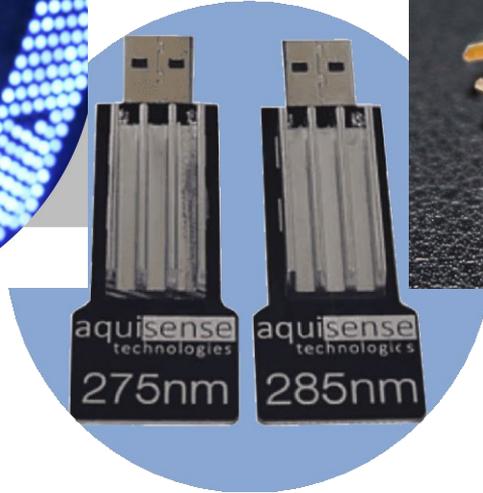
- LED treatment outperformed LP
  - Achieved plant performance at lower fluence
  - Reach higher upper level of treatment

# UV Audits to Assess UV LED Technologies?



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# What Do These Things Actually Look Like?

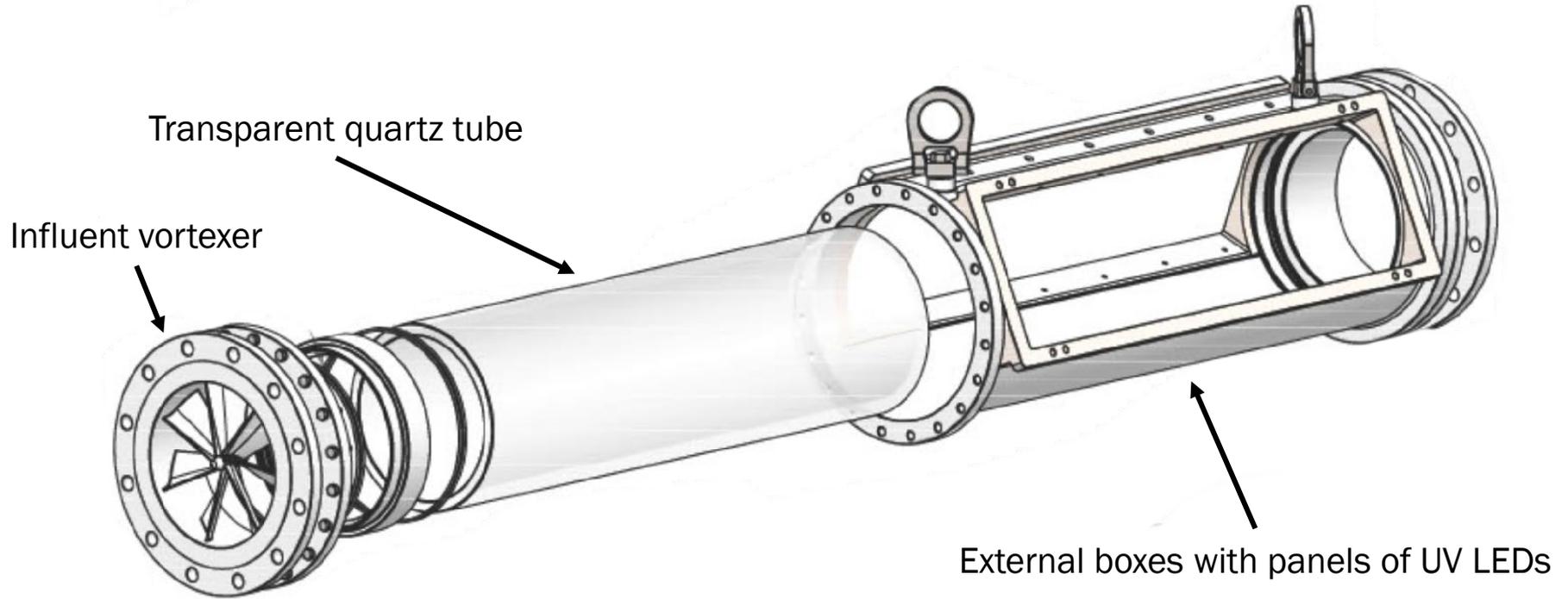


# Full-Scale Installation

- First full-scale wastewater installation of a UV LED reactor
  - Tera reactor (AquiSense Technologies)
  - 100 GPM ( $545 \text{ m}^3\text{day}^{-1}$ )
- Eastern Passage WWTF
  - ~40,000 customers
  - Conventional activated sludge secondary treatment
  - Avg flow  $11,050 \text{ m}^3\text{day}^{-1}$
- Side by side UV audits for the 2 systems



# Full-Scale Installation



# Full-Scale Installation



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AquiSense



